### Reliable solutions

**ZW180**Tier 4 Final Certified

**173 hp** 129 kW Engine Output, Max, Gross (ISO 14396) **168 hp** 125 kW Engine Output, Max, Net (ISO 9249) **3.4–4.2 yd³** 2.6–3.2 m³ Bucket capacity

**32,777–33,220 lbs** 14,860–15,110 kg Operating weight

**ZW180**<sub>PL</sub>

Tier 4 Final Certified

**173 hp** 129 kW Engine Output, Max, Gross (ISO 14396) **168 hp** 125 kW Engine Output, Max, Net (ISO 9249) **3.4 yd³** 2.6 m³ Bucket capacity

**34,380 lbs** 15,590 kg Operating weight



# ZW180-6 and ZW180PL-6 NO COMPROMISE

The latest Hitachi wheel loaders have been developed specifically to meet the demands of the evolving North American construction industry. The ZW180-6 offers exceptional levels of performance without compromising on efficiency, thanks to low levels of fuel consumption.

The new model underlines Hitachi's reputation for high-quality engineering and durable products. The epitome of reliability, the ZW180-6 is also extremely versatile for a variety of industry solutions.





6. FIRST FOR RELIABILITY



8. DEDICATED TO DURABILITY



10. INCREDIBLE VERSATILITY



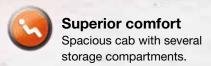
# DEMAND PERFECTION

Industry-leading safety 360° visibility from the cab.

The ZW180-6 and ZW180PL-6 have been designed and built using market-leading technology in Japan. Developed to perfection, with an emphasis on the environment, operator comfort and safety, it responds to customer demands for exceptional productivity at the lowest possible cost of ownership.



Smooth operation
Ride control minimizes





### **Powerful** performance

Quick power switch increases engine output when required.



### **Enhanced design**

Excellent rear view thanks to the curved engine hood.



### **Quieter performance**

New materials in the cab absorb sound to reduce noise levels.



### **Enhanced fuel** efficiency

New Tier 4 Final engine without DPF.





### Low running costs

7% fuel saving in V-shaped loading (5%in load and carry operations).



### **Exceptional durability**

The front lift arm has a thicker cross tube to provide more strength against torsion.



### **Convenient access**

Easy-to-open wide engine covers.

# FIRST FOR RELIABILITY

The reliability of the ZW180-6/ZW180PL-6 Hitachi wheel loader ensures it operates at the highest levels of efficiency on a wide range of job sites. Designed with several easy maintenance features, it delivers an optimum performance with minimal downtime, helping to reduce running costs.

### Minimal downtime

The battery compartment can be accessed easily for maintenance and battery replacement. This results in minimal downtime and a high level of accessibility.

### **Quick access**

The engine covers open full for convenient access. This helps to ensure routine maintenance is completed quickly to ensure a reliable performance.

### Improved fuel efficiency

The ZW-6 demonstrates greater fuel efficiency than the previous model during V-shape loading, and load and carry operations. This results in considerable savings for running costs.

### **Easy maintenance**

For safer and easier maintenance, the battery disconnect switch is standard. This helps to avoid electrical accidents and retain battery energy during long-term storage.

### **Reduced cost**

The new Tier 4 Final-compliant engine does not require a diesel particulate filter, which further reduces fuel consumption and maintenance costs.



Easy access to the engine compartment.







The final pre-delivery inspection procedure for each Hitachi wheel loader is typical of Hitachi's dedication to manufacturing products of unfailing quality in response to customer needs.



# DEDICATED TO DURABILITY

Hitachi is dedicated to the design and engineering of robust construction machinery. In line with this, the new ZW-6 wheel loaders have been built with durable materials, strengthened components and added protection for key features to operate reliably in demanding conditions.





The optional belly guard provides added protection.

### Added protection

The optional belly guard protects the machine powertrain and driveshaft from potential damage caused by materials on the ground.

### Strengthened components

The lift arm strength of the ZW180-6 has been increased to meet customer demand.

### **Durable materials**

High-quality radiators improve resistance to corrosion and enhance the overall durability of the ZW180-6 wheel loader.

### Maximum uptime

Standard cooling cores are designed with wide spaced square-shaped fins, instead of triangular-shaped fins to resist clogging. This reduces cooling cores maintenance.

# INCREDIBLE VERSATILITY

The ZW180-6 and the ZW180PL-6 are suitable for working on a variety of job sites and wide range of applications thanks to its versatility. Whatever the task, it offers a smooth and efficient operation, increased productivity and greater fuel efficiency.

### Efficient flexibility

The quick power switch increases engine output when more power is instantly required, or when driving uphill.

### **Enhanced rear visibility**

The muffler and air intake have been repositioned and aligned to improve the rear-view visibility from the cab, enhancing safety on a variety of job sites.

### **High productivity**

The simultaneous movement of the bucket and lift arm ensures a smooth digging operation. The Hitachi flow control system ensures smooth lift arm starts and stops.

### **Effective control**

To ensure a smooth drive on all kinds of terrain, the ride control feature prevents unnecessary pitching via the movement of lift arm cylinders.

### Parallel lift arm

The ZW180PL-6 provides parallel movement from ground level. Perfect for loading and unloading items with increased load control.



Rear visibility has been enhanced by design modifications.







Hitachi conducts user tests to assess the features of its wheel loaders. Results have revealed an unrivaled level of control.



# INDUSTRY-LEADING QUALITY

Thanks to the use of high-quality components, the ZW180-6 and the ZW180PL-6 meet the highest possible standards of performance, reliability, comfort and safety. Offering the best all-round visibility in its class, it is also one of the quietest wheel loaders available in the market.



NO DPF SCR system reduces emissions.

### **Reduced emission**

A selective catalytic reduction (SCR) system injects urea into exhaust gas to reduce nitrous oxide from emissions. This cutting-edge technology not only helps the environment, but also complies with Tier 4 Final emission regulations.

### Easy access

The engine air filter has been relocated to the rear of the engine compartment, providing easier access at ground level for maintenance. The urea tank is also positioned for convenience.

### **Excellent visibility**

The 360° panoramic view of the spacious cab creates a comfortable working environment, and helps to increase safety and productivity. The rear-view camera also contributes to excellent all-round visibility and safety on the job site.

### Improved comfort

Sound insulation has been improved in the cab to significantly reduce noise levels and provide a quieter working environment for operators. The low-noise engine also results in a quieter performance, which makes it suitable for working in urban areas.

## UNIQUE TECHNOLOGY

Designed with a focus on the environment, operator comfort and safety, the ZW-6 wheel loaders incorporate advanced technology developed by Hitachi in Japan. This technology is at the heart of Hitachi's success in enhancing the experience of its customers, and satisfying increasingly demanding industry requirements.

### **Reduced maintenance**

A new Tier 4 Final certified engine contains a high-volume cooled exhaust gas recirculation (EGR) system, a common rail-type fuel injection system and a diesel oxidation catalyst (DOC), which are maintenance free.

### Smaller environmental impact

The standard auto idle shutdown feature helps to prevent fuel waste, as well as reduce noise levels, exhaust emissions and CO<sub>2</sub> levels of the ZW180-6 wheel loader.

### **Optimum performance**

Hitachi ZW-6 wheel loaders are fitted with a multifunctional LCD color monitor that shows useful information at a glance, such as fuel and urea levels, oil temperature and power mode. It ensures an optimum performance and easy maintenance. It also includes the display for the easy-to-use rear-view camera, which enhances visibility for a safe operation.

### Remote monitoring

Global e-Service allows ZW180-6 owners to monitor their Hitachi machines remotely via Owner's Site (24/7 online access) and ConSite (an automatic monthly report). These help to maximize efficiency, minimize downtime and improve overall performance.

### Improved performance

An auto power up function increases engine rpm as the ZW180-6 slows down when travelling uphill. Operational time is optimized by improved traveling performance.





New LCD monitor shows the machine's status and settings.



Auto power up function improves uphill performance.



Reduced maintenance with the new Tier 4 Final-compliant engine.

# REDUCING THE TOTAL COST OF OWNERSHIP

Hitachi has created the After Sales Solutions Program to ensure optimum efficiency, as well as minimal downtime, reduced running costs and high resale values.

### Global e-Service

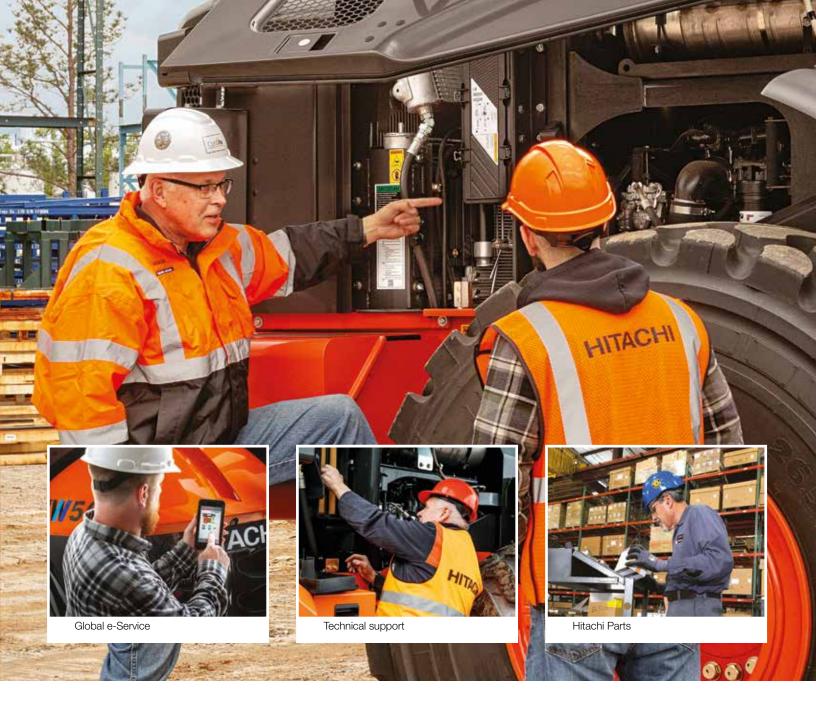
Hitachi has developed two remote monitoring systems as part of its Global e-Service online application. Owner's Site and ConSite are an integral part of the wheel loader, which sends operational data daily via GMS to www.globaleservice.com. This allows immediate access to the Owner's Site, and the vital information that is required for support on job sites.

Comparing the ratio of operating and non-operating hours helps to enhance efficiency. Effective management of maintenance programs helps to maximize availability. Running costs can also be managed by analyzing the fuel consumption. The location and movements of each machine are clearly displayed for essential planning.

An automatic service report — ConSite — sends a monthly email summarizing the information from Global e-Service for each machine. This includes: daily working hours and fuel consumption data; statistics on the operating mode ratio, plus a comparison for fuel consumption/efficiency, and CO<sub>2</sub> emissions.

### **Technical support**

Each Hitachi service technician receives full technical training from HCMA in the USA. These sessions provide access to the same technical knowledge available within the Hitachi quality assurance departments and design centers. Technicians combine this global expertise with the local language and culture of the customer to provide the highest level of after-sales support.



## Extended warranty and service contracts

Every new Hitachi ZW-6 model is covered by a full manufacturer's warranty. For extra protection – due to severe working conditions or to minimize equipment repair costs – Hitachi dealers offer a unique extended warranty called HELP (Hitachi Extended Life Program) and comprehensive service contracts. These can help to optimize the performance of each machine, reduce downtime and ensure higher resale values.

### **Parts**

Hitachi offers a wide range, and high availability, of parts located in the new 400,000 sq. ft. Parts Depot centrally located just outside of Atlanta, Georgia.

- Hitachi Genuine Parts: allow machines to work longer, with lower running and maintenance costs.
- Hitachi Select Parts and Genuine Parts: are of proven quality and come with the manufacturer's warranty.
- Performance Parts: to cope with highly demanding conditions, they have been engineered for greater durability, better performance or longer life.
- Genuine Hitachi rebuilt components are available from HCMA's in-house rebuild center and are offered with a standard warranty.

Whatever the choice, the renowned quality of Hitachi construction machinery is assured.



# BUILDING A BETTER FUTURE

Established in 1910, Hitachi, Ltd. was built upon a founding philosophy of making a positive contribution to society through technology. This is still the inspiration behind the Hitachi group's reliable solutions that answer today's challenges and help to create a better world.

Hitachi, Ltd. is now one of the world's largest corporations, with a vast range of innovative products and services. These have been created to challenge convention, improve social infrastructure and contribute to a sustainable society.



Hitachi Construction Machinery Co., Ltd. (HCM) was founded in 1970 as a subsidiary of Hitachi, Ltd. and has become one of the world's largest construction equipment suppliers. A pioneer in producing hydraulic excavators, HCM also manufactures wheel loaders, rigid dump trucks, crawler cranes and special application machines at state-of-the-art facilities across the globe.

Incorporating advanced technology, Hitachi construction machinery has a reputation for the highest quality standards. Suitable for a wide range of industries, it is always

hard at work around the world – helping to create infrastructure for a safe and comfortable way of living, developing natural resources and supporting disaster relief efforts.

Hitachi ZW wheel loaders are renowned for being reliable, durable and versatile – capable of delivering the highest levels of productivity under the most challenging of conditions. They are designed to provide owners with a reduced total cost of ownership, and operators with the ultimate level of comfort and safety.

### **SPECIFICATIONS**

### Model Name: ZW180v-6, EPA Tier 4 Final/EU Stage IV Certified

ENGINE	
Gross power (ISO 14396)	173 HP/2,200 RPM (129 kW/2,200 RPM)
Net power (ISO 9249)	168 HP/2,200 RPM (125 kW/2,200 RPM)
Make/Model	Cummins QSB6.7 diesel engine
Туре	4-cycle, water-cooled, direct injection with turbocharger and air cooled intercooler
Fuel type	#2 Diesel (Requires ultra-low sulfur fuel.)
Fuel injection pump	Electronically controlled, common rail type
Governor	All speed electrical type
Cooling module type	Forced circulation type
Number of cylinders	6
Bore and stroke	4.2" x 4.8" (107mm x 124mm)
Total displacement	408 in <sup>3</sup> (6.69 liters)
Alternator	DC 24V-65A (1.56 kW)
Air cleaner	Dry type (double element) with restriction indicator
Starter motor	DC 24V-10.5 HP (7.8 kW)
Battery	DC 12V-930 CCA (140 Ah), 2 units

### TORQUE CONVERTER AND TRANSMISSION

converter	3-element, single-stage, 1-phase
Transmission	Torque converter, countershaft type powershift with computer-controlled automatic shift and manual shift features included

		Normal Mode	Power Mode
	1st:	3.7 MPH (5.9 km/hr)	3.9 MPH (6.3 km/hr)
	2nd:	7.1 MPH (11.5 km/hr)	7.6 MPH (12.2 km/hr)
Forward 4th	3rd:	10.8 MPH (17.4 km/hr)	11.5 MPH (18.5 km/hr)
	4th:	15.7 MPH (25.3 km/hr)	16.8 MPH (27.0 km/hr)
	5th:	23.9 MPH (38.5 km/hr)	23.9 MPH (38.5 km/hr)
	1st:	3.9 MPH (6.2 km/hr)	4.1 MPH (6.6 km/hr)
Speeds: Reverse	2nd:	7.5 MPH (12.1 km/hr)	8.0 MPH (12.9 km/hr)
	3rd:	16.5 MPH (26.5 km/hr)	17.6 MPH (28.3 km/hr)

<b>SYSTEMS REFILL CAPAC</b>	ITY	
LOCATION	GALLONS	LITERS
Fuel tank (diesel fuel)	64.7	245
Engine lubricant (including oil pan)	6.6	25
Engine coolant	9.2	35
T/M & T/C	7.9	30
Axle (front/rear)	9.0/9.0	34/34
Hydraulic oil tank	26.4	100
Hydraulic system (including hydraulic tank)	39.6	150
DEF/AdBlue® tank	6.6	25

HYDRAULIC AND STEERING SYSTEM						
Steering type		Articulated frame steering				
Steering mechani	sm	Hydraulic power steering unit, double-acting piston type				
Lift (boom) cylinde	er	Two (2) double-acting p 4.9" x 30.1" (125mm x				
Tilt (bucket) cylind	ler	One (1) double-acting p 5.9" x 19.5" (150mm x				
Steering cylinder		Two (2) double-acting p 2.8" x 17.4" (70mm x 44				
Main oil pump		Variable displacement axial plunger pump: 55 GPM/3,974 PSI @ 2,200 RPM (210 LPM/27.4 MPa @ 2,200 RPM)				
Fan oil pump		13.8 GPM/2,640 PSI @ 2,200 RPM (52.1 LPM/18.2 MPa @ 2,200 RPM)				
Pilot oil pump		Fixed displacement gear pump: 9.3 GPM/2,248 PSI @ 2,200 RPM (35.1 LPM/15.5 MPa @ 2,200 RPM)				
Relief valve set	Control	27.4 MPa (280kgf/cm²) 3,974 PSI (27.4 MPa)				
pressure	Priority	25.4 MPa (260kgf/cm²) 3,684 PSI (25.4 MPa)				
HYDRAULIC CYC	CLE TIME* fro	ont end loading, Z bar link	kage system			
		Normal Mode	Power Mode			
Lifting time (at full	load)	5.9 sec. 5.7 sec.				
Lowering time (er	npty)	3.6 sec.	3.6 sec.			
Bucket dumping	time	1.3 sec.	1.3 sec.			
TOTAL		10.8 sec. 10.6 sec.				

<sup>\*</sup> Measured in accordance with SAE J732C

AXLE SYSTEM	
Drive system	4-wheel drive
Front and rear axle	Semi-floating type
Tires	20.5-25-12PR
Reduction and differential gear	Two-stage reduction with limited slip differential
Final reduction gear	Inboard mounted, heavy duty planetary gear
Oscillation angle	Total 20°(+10/-10)°

BRAKE SYSTEM	
Service brakes	Inboard mounted fully hydraulic 4-wheel disc brake. Front and rear independent brake circuit.
Parking/Emergency brake	Spring-applied, hydraulically-released.

### Remarks

- Materials and specifications are subject to change without notice and without any obligation on the part of the manufacturer.
- This information, while believed to be completely reliable, is not to be taken as warranty for which we assume legal responsibility.
- Dumping clearance and reach are measured from bucket edge in accordance with SAE J732C.
- $\bullet$  Counterweight should not be used with tire ballast.
- This specification sheet may contain attachments and optional equipment not available in your area.

Please contact your local HCMA dealer for additional information.

### **EQUIPMENT DATA**

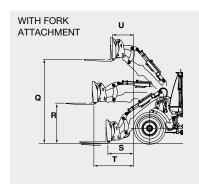
				Standard Arm			High Lift Arm
			General	Purpose	Material Handling	Quick Coupler	Material Handling
			Straight Edge w/ Bolt-on Cutting Edge	Straight Edge w/ Teeth and Segments	Straight Edge w/ Bolt-on Cutting Edge	Straight Edge w/ Bolt-on Cutting Edge	Straight Edge w/ Bolt-on Cutting Edg
		yd³	3.7	3.7	4.2	3.4	3.7
	Heaped	(m³)	(2.8)	(2.8)	(3.2)	(2.6)	(2.8)
Capacity		yd <sup>3</sup>	3.3	3.3	3.5	3.0	3.3
	Struck	(m³)	(2.5)	(2.5)	(2.7)	(2.3)	(2.5)
		ft-in	9'	8'11"	8'1"	8'11"	10'5"
Maximum o	dumping clearance	(mm)	(2,760)	(2,680)	(2,730)	(2,680)	(3,170)
B Dumping re	each (to front of bucket	ft-in	3'8"	3'1"	3'11"	3'1"	4'2"
edge or too	oth)	(mm)	(1,110)	(1,190)	(1,140)	(1,180)	(1,260)
C Max. hinge	nin hoight	ft-in	12'11"	12'11"	12'11"	12'11"	14'2"
iviax. Hirige	Pirrieigni	(mm)	(3,925)	(3,925)	(3,925)	(3,925)	(4,325)
Digging de		in	4"	4"	4"	4"	7"
(with bucke	et level)	(mm)	(90)	(90)	(90)	(90)	(170)
Breakout force		lb	26,530	26,530	25,630	24,280	24,500
		(kN)	(118)	(118)	(114)	(108)	(109)
Bucket tilt-	at ground level	degree	44°	44°	44°	44°	45°
ack angle	E at carry position	degree	50°	50°	50°	50°	50°
	F Length	ft-in	26'4"	26'8"	26'6"	26'8"	27'1"
	- 3	(mm)	(8,000)	(8,120)	(8,050)	(8,110)	(8,500)
	G Height (up to	ft-in	10'9"	10'9"	10'9"	10'9"	10'9"
	cab top)	(mm)	(3,285)	(3,285)	(3,285)	(3,285)	(3,285)
Overall	H Height (bucket	ft-in	17'4"	17'4"	17'6"	17'6"	18'8"
	fully raised)	(mm)	(5,270)	(5,270)	(5,320)	(5,320)	(5,680)
	I Width	ft-in	8'7"	8'7"	8'7"	8'7"	8'7"
	(outside tire)	(mm)	(2,620)	(2,620)	(2,620)	(2,620)	(2,620)
	J Width	ft-in	9'	9'1"	9'	9'	9'
	(outside bucket)	(mm)	(2,730)	(2,760)	(2,730)	(2,730)	(2,730)
Tread		ft-in	6'10"	6'10"	6'10"	6'10"	6'10"
		(mm)	(2,050) 10'2"	(2,050) 10'2"	(2,050) 10'2"	(2,050) 10'2"	(2,050) 10'2"
<ul> <li>Wheel base</li> </ul>	)	ft-in (mm)		(3,100)			
		, ,	(3,100)	, , ,	(3,100)	(3,100)	(3,100)
Clearance	M at outside	ft-in	20'5"	20'7"	20'6"	20'7"	21'2"
Circle (bucket	of bucket	(mm)	(6,230)	(6,280)	(6,240)	(6,260)	(6,440)
arry position)	at outside	ft-in	18'4"	18'4"	18'4"	18'4"	18'4"
	of tire	(mm)	(5,580)	(5,580)	(5,580)	(5,580)	(5,580)
Minimum a	round clearance	ft-in	1'4"	1'4"	1'4"	1'4"	1'4"
		(mm)	(395)	(395)	(395)	(395)	(395)
<ul><li>Full articula</li></ul>	tion angle	degree	40°	40°	40°	40°	40°
Operatina weia	ht (with ROPS cab)*	lb "	32,100	32,170	32,280	32,650	32,540
,		(kg)	(14,560)	(14,590)	(14,640)	(14,810)	(14,760)
Static tipping	Straight	lb (ii)	26,680	26,590	26,540	24,600	21,050
oad (with	. 5	(kg)	(12,100)	(12,060)	(12,040)	(11,160)	(9,550)
ROPS cab)*	Full turn	lb "	23,020	22,950	22,880	21,160	18,060
/		(kg)	(10,440)	(10,410)	(10,380)	(9,600)	(8,190)

Note: All dimensions, weight and performance data based on ISO 6746-1:1987, ISO 7137:2009 and ISO 7546:1983

# DIMENSIONS H C A Equipped with 20.5-25-12PR tires and ROPS cab. F

<sup>\*:</sup> Static tipping load and operating weight marked with\* include 20.5-25-12PR tires (No ballast) with lubricants, full fuel tank and operator. Machine stability and operating weight depend on counterweight, tire size and other attachments.

### ZW180 FORK SPECIFICATIONS



Attac	chment type		ISO (48)	416 (48)	ISO (60)	416 (60)
Q Max. stacking heigh	pht	ft	11'6"	11'6"	11'6"	11'6"
R Height of fork at m	naximum reach	ft	5'8"	5'10"	5'8"	5'10"
S Reach at ground le	evel	ft	4'1"	3'8"	4'1"	3'8"
T Max. reach	T Max. reach		5'11"	5'7"	5'11"	5'7"
U Reach at max. stacking height		ft	3'2"	2'11"	3'2"	2'11"
Static tipping load	Straight		16,482	16,755	15,620	15,870
Static tipping load	Full 40 degree turn	lbf	14,221	14,457	13,477	13,693
Max. payload per EN 4	Max. payload per EN 474-3, 80 %		11,377	11,566	10,782	10,954
Max. payload per EN 474-3, 60 % lb		lb	5,533	8,674	8,086	8,216
SAE allowable load		lb	7,111	7,228	6,769	6,846
Operating weight *		lb	31,540	31,526	31,642	31,629

BUCKET SELECTION CHART								
	yd³ (m³)	1,000	1,200	1,400	1,600	1,800	2,000	(kg/m³)
Quick Coupler	3.4 (2.6)							115% 100% 95%
General Purpose (BOCE)	3.7 (2.8)							
General Purpose (teeth and segme	ents) 3.7 (2.8)							%=Bucket Fill Factor
Material Handling (BOCE)	4.2 (3.2)							
High Lift Material Handling (BOCE)	3.7 (2.8)							
		1,685	2,022	2,359	2,696	3,033	3,370	lb/yd³

WEIGHTS AND DIMENSIONS									
Option item		Operating weight	Tippin Straight	g load Full turn		Overall width (outside tire)	Overall height	Overall length	Reach 45 deg dump, full height
Belly guard (front & rear frame)	lb	+350	+220	+200	in	±0	±0	±0	±0
	(kg)	(+160)	(+100)	(+90)	(mm)	(±0)	(±0)	(±0)	(±0)
Emergency steering	lb	+70	±0	±0	in	±0	±0	±0	±0
(Secondary steering)	(kg)	(+30)	(±0)	(±0)	(mm)	(±0)	(±0)	(±0)	(±0)
Full covered rear fender	lb	+70	±0	±0	in	±0	±0	±0	±0
	(kg)	(+30)	(±0)	(±0)	(mm)	(±0)	(±0)	(±0)	(±0)
Bracket for rotating beacon	lb	+20	±0	±0	in	±0	±0	±0	±0
	(kg)	(+10)	(±0)	(±0)	(mm)	(±0)	(±0)	(±0)	(±0)

### **EOUIPMENT DATA**

### **STANDARD EQUIPMENT**

#### **ENGINE**

Air cleaner, double element

Auto idle shut down

Cold start (intake air heater)

Cooling fan, automatic reversible, swing-out type

Cummins QSB6.7 diesel engine

EGR (exhaust gas recirculation)

Fuel filter (main)

Fuel pre-filter, w/water separator

Pre-Cleaner (turbine style)

SCR (selective catalytic reduction) catalyst and

DOC (diesel oxidation catalyst)

VGT (variable geometry turbocharger)

Work mode selector

### **POWERTRAIN**

Brakes, service

Enclosed wet disc

Dual system

Inboard mounted

Brake, parking

Spring applied

Oil pressure released

Dry disc type

Cooling cores, wide fin spacing (clog resistant)

Differential, limited slip (F/R)

Down-shift switch

Drive shafts, low maintenance

F-R direction selector (2-column mounted/HYD-control lever mounted)

1st speed hold switch on side console

Quick Power switch

Transmission, automatic w/load sensing system

Transmission declutch (3-position L/H/Off)

Transmission mode selection (3-position AUTO1/MAN/ AUTO2

Universal joints, sealed

### HYDRAULIC SYSTEM

Boom kick-out, dual (operator adjustable in cab)

Bucket positioner (horizontal)

Control lever, single, pilot-assisted w/1 aux lever for 3rd function control

Control lever lock (electric)

Control valve, 3-spool, parallel and tandem control

Pump, variable displacement, load-sensing

Quick coupler control lines and controls

Ride control w/load sensing valve and automatic shut-off

Steering, direct

System; open-center, high-pressure, load-sensing

### ELECTRICAL

24-volt electrical system

Back-up alarm

Batteries (2), 12V, 930 CCA

Battery disconnect switch

Camera, rear-view

Converter, 12V/15 Amp

Horn, dual electric

Instrument panel, LCD, color

Lights:

2 Headlights (halogen)

2 Forward working lights (LED)

4 Rear working lights (LED)

2 Stop/tail/backup (LED)

Turn signal w/4-way flashers/marker

#### CAB

ROPS cab: Enclosed cab with sound suppression, front & rear wipers and washers, two rear view and side mirrors, tinted glass, full view latch-back doors, sliding side windows.

Accessory outlet, 12V,

Adjustable armrest/console

Air conditioner/heater/pressurizer

AM/FM and Bluetooth radio with AUX input

Ashtray

Cab dome lamps (2)

Cigarette lighter, 24V

Coat hook

Cup holder (2)

Floormat, sweep-out

Heated rear view mirror

Mounting bracket, wiring harness & switch for rotating lamp (without beacon)

Retractable seat belt (3-inch)

ROPS/FOPS certified, ISO 3449 Level II compliance

Seat, premium, heated w/air ride suspension

Steering column, telescoping and tilting

w/quick-release pedal

Storage box (heated/cooled)

Storage tray

Sun visor

#### **OTHERS**

Articulation locking bar

Belly guard, front chassis, transmission (rear)

Counterweight

Drawbar

Emergency steering system

Fenders, front, w/mudflap

Fenders, rear, deck-type, w/mudflap

Front and full covered rear fenders with mud flaps (20.5 Tire)

Global e-Service

Ladders, inclined

Lifting eyes

Linkage pins, HN bushing

Neutral safety start

Rear grill, steel

Rear view camera mount (high mount separated type)

Steps, rear

Vandalism protection

Z-bar loader linkage

### **ALARMS, GAUGES, INDICATORS**

Alarms (visual &

Gauges

Aftertreatment device Air cleaner element

audible) Axle oil temperature

Battery discharge warning

Brake oil low pressure

CAN network system

DEF/AdBlue tank level/quality/system

Engine coolant temp

Engine oil low pressure

Engine trouble

Engine warning

Fuel filter (water in fuel)

Hydraulic oil level

Hydraulic oil temperature

Main pump oil pressure

Transmission oil temp

Transmission warning

DEF/AdBlue tank level

Engine coolant temperature Fuel gauge

Speedometer

Tachometer

Transmission oil temperature

Indicators Aftertreatment device regeneration

Air conditioner display

Auto idle shutdown

Boom kick-out, dual

Cold start Control lever lock

Declutch

Eco-operating status

Fan reverse rotation

F-N-R selection

F-N-R switch enable

High beam Parking brake

Shift hold

Time/operating hour/ODO

Transmission mode and status

Turn signal w/4-way flashers/marker

Work light

Work mode (Normal, Power)

### **OPTIONAL EQUIPMENT**

Bolt-on cutting edges

Cooling cores, standard spacing (high ambient)

Dual lever hydraulic control

Engine block heater

4th function control

High lift arm Quick coupler and attachments

Radiator area screen guard

Wheel seal guards

Standard and optional equipment may vary by country, so please consult your Hitachi dealer for details.

### **SPECIFICATIONS**

ENGINE	
Gross power (ISO 14396)	173 HP/2,200 RPM (129 kW/2,200 RPM)
Net power (ISO 9249)	168 HP/2,200 RPM (125 kW/2,200 RPM)
Make/Model	Cummins QSB6.7 diesel engine
Туре	4-cycle, water-cooled, direct injection with turbocharger and air cooled intercooler
Fuel type	#2 Diesel (Requires ultra-low sulfur fuel.)
Fuel injection pump	Electronically controlled, common rail type
Governor	All speed electrical type
Cooling module type	Forced circulation type
Number of cylinders	6
Bore and stroke	4.2" x 4.8" (107mm x 124mm)
Total displacement	408 in <sup>3</sup> (6.69 liters)
Alternator	DC 24V-65A (1.56 kW)
Air cleaner	Dry type (double element) with restriction indicator
Starter motor	DC 24V-10.5 HP (7.8 kW)
Battery	DC 12V-930 CCA (140 Ah), 2 units

### **TORQUE CONVERTER AND TRANSMISSION**

lorque converter	3-element, single-stage, 1-phase
Transmission	Torque converter, countershaft type powershift with computer-controlled automatic shift and manual shift features included

		Normal Mode	Power Mode		
	1st:	3.7 MPH (5.9 km/hr)	3.9 MPH (6.3 km/hr)		
	2nd:	7.14 MPH (11.5 km/hr)	7.6 MPH (12.2 km/hr)		
Speeds: Forward	3rd:	10.8 MPH (17.4 km/hr)	11.5 MPH (18.5 km/hr)		
	4th:	15.7 MPH (25.3 km/hr)	16.8 MPH (27.0 km/hr)		
	5th:	23.7 MPH (38.5 km/hr)	23.9 MPH (38.5 km/hr)		
	1st:	3.9 MPH (6.2 km/hr)	4.1 MPH (6.6 km/hr)		
Speeds: Reverse	2nd:	7.5 MPH (12.1 km/hr)	8.0 MPH (12.9 km/hr)		
	3rd:	16.5 MPH (26.5 km/hr)	17.6 MPH (28.3 km/hr)		

SYSTEMS REFILL CAPAC	ITY	
LOCATION	GALLONS	LITERS
Fuel tank (diesel fuel)	64.7	245
Engine lubricant (including oil pan)	6.6	25
Engine coolant	9.2	35
T/M & T/C	7.9	30
Axle (front/rear)	9.0/9.0	34/34
Hydraulic oil tank	26.4	100
Hydraulic system (including hydraulic tank)	39.6	150
DEF/AdBlue® tank	6.6	25

HYDRAULIC A	ND STEEF	RING SYSTEM				
Steering type		Articulated frame steering	ng			
Steering mechanis	sm	Hydraulic power steering unit, double-acting piston type				
Lift (boom) cylinde	r	Two (2) double-acting piston type: 4.9" x 30.1" (125mm x 765mm)				
Tilt (bucket) cylind	er	Two (2) double-acting p 4.3" x 37.6" (110mm x				
Steering cylinder		Two (2) double-acting p 2.8" x 17.4" (70mm x 4				
Main oil pump		Variable displacement axial plunger pump: 55 GPM/3,974 PSI @ 2,200 RPM (210 LPM/27.4 MPa @ 2,200 RPM)				
Fan oil pump		13.8 GPM/2,640 PSI @ 2,200 RPM (52.1 LPM/18.2 MPa @ 2,200 RPM)				
Pilot oil pump		9.3 GPM/2,248 PSI @ 2	Fixed displacement gear pump: 9.3 GPM/2,248 PSI @ 2,200 RPM (35.1 LPM/15.5 MPa @ 2,200 RPM)			
Relief valve set	Control	27.4 MPa (280kgf/cm²) 3,974 PSI (27.4 MPa)				
pressure	Priority	25.4 MPa (260kgf/cm²) 3,684 PSI (25.4 MPa)				
HYDRAULIC CYC	LE TIME* fro	ont end loading, Z bar link	kage system			
		Normal Mode	Power Mode			
Lifting time (at full	load)	5.9 sec. 5.7 sec.				
Lowering time (em	pty)	3.6 sec. 3.6 sec.				
Bucket dumping t	ime	2.5 sec. 2.5 sec.				
TOTAL		12 sec. 11.8 sec.				

**ZW180PL-6** 

<sup>\*</sup> Measured in accordance with SAE J732C

AXLE SYSTEM	
Drive system	4-wheel drive
Front and rear axle	Semi-floating type
Tires	20.5R25 (L3)
Reduction and differential gear	Two-stage reduction with limited slip differential
Final reduction gear	Inboard mounted, heavy duty planetary gear
Oscillation angle	Total 20°(+10/-10)°

BRAKE SYSTEM	
Service brakes	Inboard mounted fully hydraulic 4-wheel disc brake. Front and rear independent brake circuit.
Parking/Emergency brake	Spring-applied, hydraulically-released.

### Remarks

- Materials and specifications are subject to change without notice and without any obligation on the part of the manufacturer.
- This information, while believed to be completely reliable, is not to be taken as warranty for which we assume legal responsibility.
- Dumping clearance and reach are measured from bucket edge in accordance with SAE J732C.
- $\bullet$  Counterweight should not be used with tire ballast.
- This specification sheet may contain attachments and optional equipment not available in your area.

Please contact your local HCMA dealer for additional information.

### **EQUIPMENT DATA**

BUCKET DAT	IA		
			Standard Arm
			Quick Coupler
			Straight Edge w/ Bolt-on Cutting Edge
	Heaped	yd <sup>3</sup>	3.4
Capacity	Попроп	(m³)	(2.6)
, ,	Struck	yd³ (m³)	3.0 (2.3)
		ft-in	(2.5) 8'11"
Maximum d	dumping clearance	(mm)	(2,720)
B Dumping re	each (to front of bucket	ft-in	4'8"
edge or too		(mm)	(1,430)
•	,	ft-in	13'4"
Max. hinge	pin neight	(mm)	(4,050)
D Digging dep	pth	in	3"
(with bucke	et level)	(mm)	(80)
Breakout force		lb	24,530
		(kN)	(109)
Bucket tilt-	at ground level	degree	47°
	E at carry position	degree	50°
ack angle	F Length	ft-in	27'6"
		(mm)	(8,370)
	G Height (up to	ft-in	10'9" (3,285)
	cab top)	(mm) ft-in	(3,263)
Overall	H Height (bucket fully raised)	(mm)	(5,570)
	I Width	ft-in	8'7"
	(outside tire)	(mm)	(2,620)
	<b>J</b> Width	ft-in	9'
	(outside bucket)	(mm)	(2,730)
Tread		ft-in	6'8"
read		(mm)	(2,050)
■ Wheel base	2	ft-in	10'2"
- Wheel base	7	(mm)	(3,100)
Clearance	M at outside	ft-in	20'8"
Circle (bucket	of bucket	(mm)	(6,290)
carry position)	at outside	ft-in	17'5"
2 1	of tire	(mm)	(5,300)
Minimum a	round clearance	ft-in	1'4"
		(mm)	(400)
Full articulat	ation angle	degree	55°
Operating weigh	ht (with ROPS cab)*	lb "	34,380
. 3 - 3	, ,	(kg)	(15,590)
Static tipping	Straight	lb "	22,730
Static tipping	Otraigrit		
Static tipping oad (with ROPS cab)*	Straight	(kg) Ib	(10,310) 19,580

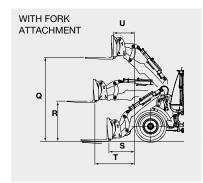
Note: All dimensions, weight and performance data based on ISO 6746-1:1987, ISO 7137:2009 and ISO 7546:1983

# DIMENSIONS H C A Equipped with 20.5R25 (L3) tires and ROPS cab. F

<sup>\*:</sup> Static tipping load and operating weight marked with\* include 20.5R25 (L3) tires (No ballast) with lubricants, full fuel tank and operator. Machine stability and operating weight depend on counterweight, tire size and other attachments.

### **SPECIFICATIONS**

### ZW180PL FORK SPECIFICATIONS



	Attachment type			ISO (48)
Q	Max. stacking he	ight	ft	12'7" (3,830)
R	Height of fork at r	maximum reach	ft (mm)	5'11" (1,810)
S	Reach at ground	level	ft (mm)	4'1" (1,240)
Т	Max. reach		ft (mm)	6' (1,840)
U	U Reach at max. stacking height		ft (mm)	3'3" (990)
Stat	tic tipping load	Straight	lbf (kgf)	22,600 (10,250)
Stai	lic lipping load	Full 40 degree turn	lbf (kgf)	19,620 (8,900)
Max	k. payload per EN 4	174-3, 80%	lb (kg)	15,280 (6,930)
Max	Max. payload per EN 474-3, 60%		lb (kg)	11,450 (5,200)
SAE	SAE allowable load		lb (kg)	3'11" (1,200)
Оре	erating weight *		lb (kg)	32,915 (14,930)

BUCKET SELECTION CHART								
Quiek Coupler	yd³ (m³) <b>1,000</b>	1,200	1,400	1,600	1,800	2,000	(kg/m³)	115% 100% 95%
Quick Coupler	3.4 (2.6) <b>1,685</b>	2,022	2,359	2,696	3,033	3,370	lb/yd³	%=Bucket Fill Factor

WEIGHTS AND DIMENSIONS									
Option item		Operating weight	Tipping load Straight Full turn			Overall width (outside tire)	Overall height	Overall length	Reach 45 deg dump, full height
Belly guard (front & rear frame)	lb	+350	+220	+200	in	±0	±0	±0	±0
	(kg)	(+160)	(+100)	(+90)	(mm)	(±0)	(±0)	(±0)	(±0)
Emergency steering (Secondary steering)	lb	+70	±0	±0	in	±0	±0	±0	±0
	(kg)	(+30)	(±0)	(±0)	(mm)	(±0)	(±0)	(±0)	(±0)
Full covered rear fender	lb	+70	±0	±0	in	±0	±0	±0	±0
	(kg)	(+30)	(±0)	(±0)	(mm)	(±0)	(±0)	(±0)	(±0)
Bracket for rotating beacon	lb	+20	±0	±0	in	±0	±0	±0	±0
	(kg)	(+10)	(±0)	(±0)	(mm)	(±0)	(±0)	(±0)	(±0)

### **EOUIPMENT DATA**

### **STANDARD EQUIPMENT**

#### **ENGINE**

Air cleaner, double element

Auto idle shut down

Cold start (intake air heater)

Cooling fan, automatic reversible, swing-out type

Cummins QSB6.7 diesel engine

EGR (exhaust gas recirculation)

Fuel filter (main)

Fuel pre-filter, w/water separator

Pre-Cleaner (turbine style)

SCR (selective catalytic reduction) catalyst and

DOC (diesel oxidation catalyst)

VGT (variable geometry turbocharger)

Work mode selector

### **POWERTRAIN**

Brakes, service

Enclosed wet disc

Dual system

Inboard mounted

Brake, parking

Spring applied

Oil pressure released

Dry disc type

Cooling cores, wide fin spacing (clog resistant)

Differential, limited slip (F/R)

Down-shift switch

Drive shafts, low maintenance

F-R direction selector (2-column mounted/HYD-control lever mounted)

1st speed hold switch on side console

Quick Power switch

Transmission, automatic w/load sensing system

Transmission declutch (3-position L/H/Off)

Transmission mode selection (3-position AUTO1/MAN/ AUTO2

Universal joints, sealed

### HYDRAULIC SYSTEM

Boom kick-out, dual (operator adjustable in cab)

Bucket positioner (horizontal)

Control lever, single, pilot-assisted w/1 aux lever for 3rd function control

Control lever lock (electric)

Control valve, 3-spool, parallel and tandem control

Pump, variable displacement, load-sensing

Quick coupler control lines and controls

Ride control w/load sensing valve and automatic shut-off

Steering, direct

System; open-center, high-pressure, load-sensing

### ELECTRICAL

24-volt electrical system

Back-up alarm

Batteries (2), 12V, 930 CCA

Battery disconnect switch

Camera, rear-view

Converter, 12V/15 Amp

Horn, dual electric

Instrument panel, LCD, color

Lights:

2 Headlights (halogen)

2 Forward working lights (LED)

4 Rear working lights (LED)

2 Stop/tail/backup (LED)

Turn signal w/4-way flashers/marker

#### CAB

ROPS cab: Enclosed cab with sound suppression, front & rear wipers and washers, two rear view and side mirrors, tinted glass, full view latch-back doors, sliding side windows.

Accessory outlet, 12V,

Adjustable armrest/console

Air conditioner/heater/pressurizer

AM/FM and Bluetooth radio with AUX input

Ashtray

Cab dome lamps (2)

Cigarette lighter, 24V

Coat hook

Cup holder (2)

Floormat, sweep-out

Heated rear view mirror

Mounting bracket, wiring harness & switch for rotating lamp (without beacon)

Retractable seat belt (3-inch)

ROPS/FOPS certified, ISO 3449 Level II compliance

Seat, premium, heated w/air ride suspension

Steering column, telescoping and tilting

w/quick-release pedal

Storage box (heated/cooled)

Storage tray Sun visor

#### **OTHERS**

Articulation locking bar

Belly guard, front chassis, transmission (rear)

Counterweight

Drawbar

Emergency steering system

Fenders, front, w/mudflap

Fenders, rear, deck-type, w/mudflap

Front and full covered rear fenders with mud flaps (20.5 Tire)

Global e-Service

Ladders, inclined

Lifting eyes

Linkage pins, HN bushing

Neutral safety start

Rear grill, steel

Rear view camera mount (high mount separated type)

Steps, rear

Vandalism protection

Z-bar loader linkage

### **ALARMS, GAUGES, INDICATORS**

Alarms (visual &

Aftertreatment device

Air cleaner element audible) Axle oil temperature

Battery discharge warning

Brake oil low pressure

CAN network system

DEF/AdBlue tank level/quality/system

Engine coolant temp

Engine oil low pressure

Engine trouble

Engine warning

Fuel filter (water in fuel)

Hydraulic oil level

Hydraulic oil temperature

Main pump oil pressure

Transmission oil temp

Transmission warning Gauges DEF/AdBlue tank level

Engine coolant temperature

Fuel gauge

Speedometer

Tachometer

Transmission oil temperature Indicators Aftertreatment device regeneration

Air conditioner display

Auto idle shutdown

Boom kick-out, dual

Cold start Control lever lock

Declutch

Eco-operating status

Fan reverse rotation

F-N-R selection F-N-R switch enable

High beam

Parking brake

Shift hold

Time/operating hour/ODO

Transmission mode and status

Turn signal w/4-way flashers/marker

Work light

Work mode (Normal, Power)

### **OPTIONAL EQUIPMENT**

Bolt-on cutting edges

Cooling cores, standard spacing (high ambient)

Dual lever hydraulic control

Engine block heater

4th function control

Quick coupler and attachments

Radiator area screen guard

Wheel seal guards

Standard and optional equipment may vary by country, so please consult your Hitachi dealer for details.

### **HITACHI**



With manufacturing facilities in Banshu, Ryugasaki, Tierra, and Hitachinaka, Japan, and the U.S. corporate office and campus in Newnan, Georgia, Hitachi Construction Machinery Americas Inc. (HCMA) has the experience and technology to design, engineer, manufacture, and service your Hitachi construction machinery. The HCMA team is securely poised as your go-to source in the North American and Latin American construction machinery market.

Through our long-term commitment to maintaining a leadership position in technology, service, and support, HCMA supports an extensive network of independent, local dealers focused on providing you with knowledgeable and experienced sales, service, and parts personnel. All backed by dedicated HCMA support teams.

Your HCMA dealer has the resources, expertise and personnel to work with you to ensure that you receive the most benefit from your Hitachi investment utilizing carefully designed programs and services in conjunction with extensive digital resources. HCMA provides a totally focused approach to supporting you, your business, and your Hitachi construction machinery.

Machines representative of global product. Options may not be available in all markets. Prior to operating this machine, including satellite communication system, in a country other than a country of its intended use, it may be necessary to make modifications to it so that it complies with the local regulatory standards (including safety standards) and legal requirements of that particular country. Please do not export or operate this machine outside the country of its intended use until such compliance has been confirmed. Please contact your Hitachi dealer in case of questions about compliance.